# **MONOBLOCK MOTORPUMPS BMF**

| HEAD 5 BAR |    | BMF 2 | BMF 3 | BMF 4 | BMF 5 | BMF 10 | BMF 15 | BMF 25 | BMF 35 | BMF 50 | BMF 60 |
|------------|----|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|
| FLOW (I/h) |    | 120   | 210   | 240   | 320   | 600    | 900    | 1.500  | 2.100  | 3.000  | 3.600  |
| POWER      | KW | 0.09  | 0.13  | 0.18  | 0.26  | 0.26   | 0.37   | 0.55   | 0.75   | 1.1    | 1.5    |
|            | НР | 0.12  | 0.18  | 0.25  | 0.35  | 0.35   | 0.5    | 0.75   | 1      | 1.5    | 2      |

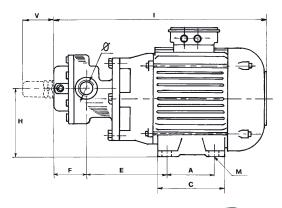
| HEAD 10 BAR |    | BMF2M | BMF3M | BMF 4 | BMF 5 | BMF10M | BMF15M | BMF25M | BMF35M | BMF50M | BMF60M |
|-------------|----|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|
| FLOW (I/h)  |    | 90    | 160   | 210   | 300   | 580    | 850    | 1.400  | 2.000  | 2.900  | 3.400  |
| POWER       | KW | 0.13  | 0.18  | 0.18  | 0.26  | 0.37   | 0.55   | 0.75   | 1.1    | 1.5    | 1.8    |
|             | НР | 0.18  | 0.25  | 0.25  | 0.35  | 0.5    | 0.75   | 1      | 1.5    | 2      | 2.5    |

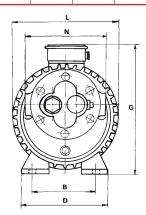


- R.P.M. 1.400

# **DIMENSIONS AND WEIGHTS**

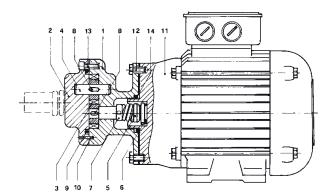
| ТҮРЕ         | BMF2 | BMF3    | BMF4 | BMF5 | BMF10 | BMF10M | BMF15 | BMF15M | BMF25 | BMF25M | BMF35 | BMF35M | BMF50 | BMF50M | BMF60 | BMF60M |  |
|--------------|------|---------|------|------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|-------|--------|--|
| HP<br>4 POLI | 0.12 | 0.18    | 0.25 | 0.35 | 0.35  | 0.5    | 0.5   | 0.75   | 0.75  | 1      | 1     | 1.5    | 1.5   | 2      | 2     | 2.5    |  |
| Ø            | 3/8" |         | 1/2" | 3/4" |       | 3/4"   |       | 3/4"   |       | 1"     |       | 1"     |       | 11⁄4"  |       |        |  |
| Α            | 71   | 71 80   |      | 80   | 80    | 90     | 90    |        | 90    | 100    | 100   |        | 100   | 125    | 125   |        |  |
| В            | 90   | 90 100  |      | 100  | 100   | 112    | 112   |        | 112   | 125    | 125   |        | 125   | 140    | 140   |        |  |
| C            | 86   | 100     |      | 100  | 100   | 109    | 109   |        | 109   | 125    | 125   |        | 125   | 150    | 150   |        |  |
| D            | 117  | 17 120  |      | 120  | 120   | 135    | 135   |        | 135   | 154    | 154   |        | 154   | 170    | 170   |        |  |
| E            | 66   | 70      |      | 90   | 9     | 9      | 110   |        | 12    | 120 1  |       | 32     | 1     | 142    |       | 142    |  |
| F            | 50   | 53      | 57   | 53   | 5     | i9     | 6     | 9 71   |       | '1     | 75    |        | 85    |        | 85    |        |  |
| G            | 154  | 154 164 |      | 164  | 164   | 187    | 187   |        | 187   | 210    | 210   |        | 210   | 230    | 230   |        |  |
| Н            | 68   | 7       | '4   | 78   | 78    | 86     | 8     | 6      | 86    | 95     | 104   |        | 104   | 112    | 112   |        |  |
| 1            | 257  | 270     | 276  | 296  | 314   | 334    | 343   |        | 365   | 376    | 395   |        | 441   | 452    | 452   |        |  |
| L            | 108  | 12      | 21   | 121  | 121   | 143    | 143   |        | 132   | 132    | 162   |        | 162   | 182    | 182   |        |  |
| M            | 6    | -       | 7    | 7    | 7     | 9      | 9     |        | Ç     | 9      | 9     |        | 9     |        | 9     |        |  |
| N            | 85   |         | 110  | 1    | 15    | 115    |       | 117    |       | 134    |       | 134    |       | 122    |       |        |  |
| V            | 40   |         | 48   | 4    | 8     | 48     |       | 48     |       | 48     |       | 48     |       | 48     |       |        |  |
| KG           | 6.2  | 6.6     | 6.9  | 7.7  | 8.5   | 10.4   | 10.8  | 11.2   | 12.4  | 14.4   | 16.5  | 17.5   | 17.5  | 21.5   | 22    | 23.5   |  |

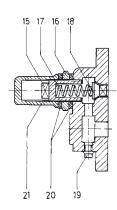






## DESCRIPTION





- 1. Pump Body 2. Cover
- 12. Screw
- 13. Socket head screw
  - 14. 0-Ring
- 3. Gears 4. Driven shaft 15. Bush
- 5. Mechanical seal 16. Lock nut
- 6. Seal matching surface
- 7. Ring nut
- 8. Key
- 9. 0-Ring
- 10. Plug 11. Electric motor
- 17. Spring 18. Plug
- 19. Plug
- 20. Grommet 21. By-pass cover

# **Applications**

- The BFM series are volumetric pumps with single-impelled gearing suitable for transferring of viscous and devoid of suspended solid substances
- These are selfpriming pumps and are supplied with 4-pole motors for liquids bearing a viscosity up to 10°E and with 6-pole motors for liquids with higher viscosity.
- They are employed for the transferring of fuel oil, petroliferous products, cosmetic items, foodstuffs, varnishes, lubrificant oils, etc.

#### Construction

- The standard execution of the BMF series pumps is in cast iron with steel gearing and shafts; mechanical seal in Viton.
- The suction and delivery nozzles have the same diameter and are on the same axis (in-line).
- In the standard version they can operate with a maximum liquid temperature of 140°C.
- For higher temperatures or particular applications the pumps can be supplied flanged to allow connection with B3/B14 or B3/B5 motor forms.
- It is possible to fix on the pump delivery an over-pressure by-pass valve thus protecting the pump from dangerous overpressures.
- The by-pass valve is of the inner recycle kind and it can be calibrated by acting on the adjusting screw.
- The sense of rotation is right-hand looking from the pump side, the delivery is on the left (from the by-pass valve side), the suction is on the right.
- The BMF pumps with suitable sealing can be reversible.

### **Executions**

- BF BFZ BFX = pumps derived from the series BMF without motor.
- BFC BFCZ BFCX = pumps BF with bell for coupling to motor form B5.
- BMFZ = execution in bronze for alimentary liquids.
- BMFX = execution in AISI 316 stainless steel for particular liquids.
- BCF BCFZ BCFX = single-impelled pumps made in different metals with single-phase motor.
- .../6 shows 6-pole motor.
- V1 V2 show the by-pass valve.
- For particular liquids we advise you to contact our technical department.

## Motor

- The motors are of the induction type.
- Class F insulation.
- IP 54 protection.
- Special extended shaft.

# **Special Features**

- Particular voltages, tropicalization.
- IP 55 protection.
- ADPE motors.



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